



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

order 1460
RBW6205G11451-3G

Job Sheet 173120



Part No: RBW6205G11451-3G

Job Qty: 8 ea

Part Name: Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 3/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6205G11451-3G REV 1 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	3/8/18	3/8/18	0.00	0.00	Start Up Machining		
92	Purchasing	8 pcs	3/8/18	3/8/18	0.00	0.00	Purchasing		AT 18/04/25
94	Packaging	8 pcs	3/8/18	3/8/18	0.00	0.00	Packaging2		AT 18/04/25
96	QC	8 pcs	3/8/18	3/8/18	0.00	0.00	QC6		11 APR 25 2018
108	Bandsaw	8 pcs	3/8/18	3/8/18	0.00	0.00	Bandsaw1		7-89
110	Mori Seiki	8 pcs	3/9/18	3/9/18	0.00	1.33	MORI NV5000-1		
120	QC	8 pcs	3/9/18	3/9/18	0.00	0.00	QC2 Machining-1		
130	QC	8 pcs	3/9/18	3/9/18	0.00	0.00	QC8 Machining-1		
140	Outsource	8 pcs	3/9/18	3/9/18	0.00	0.00	Outsource4		
150	Packaging	8 pcs	3/9/18	3/9/18	0.00	0.00	Packaging2		
160	QC	8 pcs	3/9/18	3/9/18	0.00	0.00	QC6		
180	Packaging	8 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3-1		
190	QC21-SA	8 Ea	3/9/18	3/9/18	0.00	0.00	QC21	21 APR 26 2018	GA 095

Part Op 92 - 1- Issue P/O to Arrow Tech Machine Works P/O# 039145 2- Manufacture RBW6205G11451-3G as per
Descriptions: DWG 3- Certificate of conformity is required FEB 28 2018

108 - 1- Cut blank at 8.25", 1 blank makes 6 parts

110 - 1-Machine as per folio FB FOLIO REV: DWG REV: 2-Debur

140 - 1-Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X1.000	6061T6 Bar 1.000 X 1.000	5.4960 ft (.687 ea)	90-Start up Operation	5065130
RBW6205G11451-3GP	Clamp	8 (1 ea)	90-Start up Operation	506527

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.000X1.000	5	0	0
	RBW6205G11451-3GP	8	0	0

Part Specifications

Specifications could not be found.



Container No: **S065155**



Clamp

PART NO: RBW6205G11451-3G
Serial No/Batch: S065155
Revision:
Operation:
Change No:

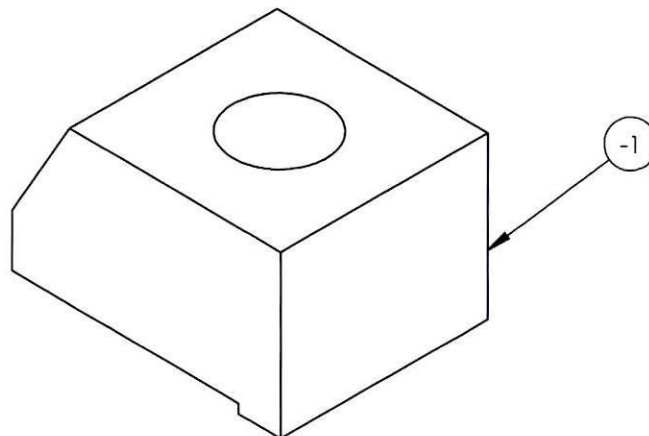
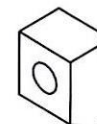
Packaging

Mfg Date: 04/25/18
Job No: 173120

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D ENGRAVE NOTE ADDED S/N, MADE IN USA.	1/19/2010	RJC	RW
B		-1 CH'D BOM INFORMATION.	5/25/2011	RJC	RW
1	15-0174	-1 CH'D BOM QTY. WAS 8 IS 1, DELETED CLAMP SET.	7/15/2015	RJC	JAG



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 173120

NOTE:

1. REF. AGUSTA T/N: 3G6205G11451.
2. ALSO PART OF KIT RBW6205G15231-3G.

DART AEROSPACE	
TITLE CLAMP	
DWG NO. RBW6205G11451-3G	REV 1
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weid</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH
	SPEC
	USED ON MODEL
	AGUSTA
SCALE 2:1	DATE 4/30/2010
SHEET 1 OF 2	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	P.G.
			-1	1	CLAMP	6061		2



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PURCHASE ORDER PO039145

Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

PO No: PO039145
PO Date: 2/28/18
Due Date: 4/30/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Phone:

E-MAILED
MAR 12 2018

Ship To:

Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items											
Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	RBW6205G12731-3GP			Upper Plate Assembly As Per Dwg RBW6205G12731-3G Rev. 3	Firmed	4/30/18	1 Ea	0 Ea	1 Ea	\$2,595.37/Ea	\$2,595.37
Line Item Note job# 173112											
2	RBW6205G13151-3GP			Lower Plate As Per Dwg RBW6205G13151-3G Rev. A	Firmed	4/30/18	1 Ea	0 Ea	1 Ea	\$718.91/Ea	\$718.91
Line Item Note job#173113											
3	RBW6205G13231-3GP			Arm Assembly As Per Dwg RBW6205G13231-3G Rev. 1	Firmed	4/30/18	3 Ea	0 Ea	3 Ea	\$413.50/Ea	\$1,240.50
Line Item Note job# 173115											
4	RBW6205G13531-3GP			Screw Assembly As per Dwg RBW6205G13531-3G	Firmed	4/30/18	3 Ea	0 Ea	3 Ea	\$315.70/Ea	\$947.10
Line Item Note job# 173116											
5	RBW6205G11451-3GP			Clamp As Per Dwg RBW6205G11451-3G Rev. 1	Firmed	4/30/18	8 Ea	0 Ea	8 Ea	\$83.64/Ea	\$669.12
Line Item Note job# 173120											
										Grand Total:	\$6,171.00

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

[Signature]
[Signature]

DAS
11
9-01



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PURCHASE ORDER PO039145

Order Notes

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/12/18 11:50 AM dart.baker.diane



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No:039145

Dated: 4/24/2018

Our Order / Job No:32AWT

Order Qty:8

Part Name: CLAMP

Part Number: RBW6205G11451-3G-1

Lot Size: N/A Ship Date: 4/24/2018

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number:RBW6205G11451-3G-1

Rev:1

Material Size and Type: -1/6061 ALUMINUM

Material Specifications: ALUM. – ASTM B221

Heat Treatment: N/A

Plating/Finish: CLEAR ANODIZE: MIL-A-8625F. TYPE II, CLASS I

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 04/24/2018

Signed: 

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com